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1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product name: KASIL® 1624 Potassium silicate solution

Product description: A 1.6 weight ratio potassium silicate, 24% solution in water

Manufacturer: PQ Corporation P. O. Box 840

Valley Forge, PA 19482 USA

 Telephone:
 610-651-4200

 In case of emergency call:
 610-651-4200

For transportation emergency

Call CHEMTREC: **800-424-9300**

2. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical and Common Name CAS Registry Number Wt. % OSHA PEL ACGIH TLV
Water 7732-18-5 76% Not Established
Silicic acid, potassium salt; 1312-76-1 24% Not Established Not Established

Potassium silicate

3. HAZARDS IDENTIFICATION

Emergency Overview: Clear to hazy, colorless, odorless, thick liquid. Causes

moderate eye irritation, slight skin irritation and digestive tract irritation. Spray mist causes irritation to respiratory

tract. High pH product is harmful to aquatic life. Noncombustible. Spills are slippery. Reacts with acids, ammonium salts, reactive metals and some organics.

Eye contact: Causes moderate irritation to the eyes.

Skin contact: Causes slight irritation to the skin.

Inhalation: Spray mist irritating to respiratory tract.

Ingestion: May cause irritation to mouth, esophagus, and stomach.

Chronic hazards: No known chronic hazards. Not listed by NTP, IARC or OSHA

as a carcinogen.

Physical hazards: Dries to form glass film which can easily cut skin. Spilled

material is very slippery. Can etch glass if not promptly

removed.

4. FIRST AID MEASURES

Eye: In case of contact, immediately flush eyes with plenty of water for at least

15 minutes. Get medical attention.

Skin: In case of contact, immediately flush skin with plenty of water. Remove

contaminated clothing and shoes. Get medical attention.

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Inhalation: Remove to fresh air. If not breathing, give artificial respiration. If

breathing is difficult, give oxygen. Get medical attention.

Ingestion: If swallowed, DO NOT induce vomiting. Get medical attention

immediately. If victim is fully conscious, give a cupful of water. Never

give anything by mouth to an unconscious person.

5. FIRE FIGHTING MEASURES

Flammable limits: This material is noncombustible.

Extinguishing Media: This material is compatible with all extinguishing media.

Hazards to fire-fighters: See Section 3 for information on hazards when this material

is present in the area of a fire.

Fire-fighting equipment: The following protective equipment for fire fighters is

recommended when this material is present in the area of a fire: chemical goggles, body-covering protective clothing,

chemical resistant gloves, and rubber boots.

6. ACCIDENTAL RELEASE MEASURES

Personal protection: Wear chemical goggles, body-covering protective clothing, chemical

resistant gloves, and rubber boots. See section 8.

Environmental Hazards: Sinks and mixes with water. High pH of this material is harmful to

aquatic life, see Section 12. Only water will evaporate from a spill of this

material.

Small spill cleanup: Mop up and neutralize liquid, then discharge to sewer in accordance with

federal, state and local regulations or permits.

Large spill cleanup: Keep unnecessary people away; isolate hazard area and deny entry. Do

not touch or walk through spilled material. Stop leak if you can do so without risk. Prevent runoff from entering into storm sewers and ditches which lead to natural waterways. Isolate, dike and store discharged material, if possible. Use sand or earth to contain spilled material. If containment is impossible, neutralize contaminated area and flush with

large quantities of water.

CERCLA RQ: There is no CERCLA Reportable Quantity for this material. If a spill

goes off site, notification of state and local authorities is recommended.

7. HANDLING AND STORAGE

Handling: Avoid contact with eyes, skin and clothing. Avoid breathing spray mist.

Keep container closed. Promptly clean residue from closures with cloth

dampened with water. Promptly clean up spills.

Storage: Keep containers closed. Store in clean steel or plastic containers.

Separate from acids, reactive metals, and ammonium salts. Storage temperature 0-95 $^{\circ}$ C. Loading temperature 45-95 $^{\circ}$ C. Do not store in aluminum, fiberglass, copper, brass, zinc or galvanized containers.

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8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering controls: Use with adequate ventilation. Keep containers closed. Safety shower

and eyewash fountain should be within direct access.

Respiratory protection: Use a NIOSH-approved dust and mist respirator where spray mist

occurs. Observe OSHA regulations for respirator use (29 C.F.R.

§1910.134)

Skin protection: Wear body-covering protective clothing and gloves.

Eye protection: Wear chemical goggles.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance: Thick liquid.

Color: Clear to hazy white.

Odor: Odorless or musty odor.

pH: **11.9**

Specific gravity: 1.22 g/cm₃ (20°C), 25.7° Bé, 10.14 lbs/gal

Solubility in water: Miscible.

10. STABILITY AND REACTIVITY

Stability: This material is stable under all conditions of use and storage.

Conditions to avoid: None.

Materials to avoid: Gels and generates heat when mixed with acid. May react with

ammonium salts resulting in evolution of ammonia gas. Flammable hydrogen gas may be produced on contact with aluminum, tin, lead, and

zinc.

Hazardous decomposition

products: Hydrogen.

11. TOXICOLOGICAL INFORMATION

Acute Data: When tested for primary irritation potential, this material caused

moderate irritation to the eyes and was slightly irritating to the skin. Human experience indicates that irritation occurs when potassium silicates get on clothes at the collar, cuffs or other areas where abrasion

may occur.

The acute oral toxicity of this product has not been tested. When chemically similar sodium silicates were tested on a 100% solids basis, their single dose acute oral LD_{50} in rats ranged from 1500 mg/kg to 3200 mg/kg. The acute oral lethality resulted from nonspecific causes. This

product contains approximately 24% potassium silicate.

Subchronic Data: The subchronic toxicity of this material has not been tested. In a study of

rats fed chemically similar sodium silicate in drinking water for three months, at 200, 600 and 1800 ppm, changes were reported in the blood chemistry of some animals, but no specific changes to the organs of the animals due to potassium silicate administration were observed in any of the dosage groups. Another study reported adverse effects to the kidneys

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of dogs fed potassium silicate in their diet at 2.4g/kg/day for 4 weeks, whereas rats fed the same dosage did not develop any treatment-related effects. Decreased numbers of births and survival to weaning was reported for rats fed sodium silicate in their drinking water at 600 and

1200 ppm.

Special Studies: The mutagenic potential of this material has not been tested. Chemically

similar sodium silicate was not mutagenic to the bacterium E. Coli when tested in a mutagenicity bioassay. There are no known reports of carcinogenicity of potassium silicates. Frequent ingestion over extended periods of time of gram quantities of silicates is associated with the

formation kidney stones and other siliceous urinary calculi in humans. Potassium silicate is not listed by IARC, NTP or OSHA as a carcinogen.

12. ECOLOGICAL INFORMATION

Ecotoxicity: The ecotoxicity of potassium silicate has not been tested. The following

data is reported for chemically similar sodium silicates on a 100% solids basis: A 96 hour median tolerance for fish (Gambusia affnis) of 2320 ppm; a 96 hour median tolerance for water fleas (Daphnia magna) of 247 ppm; a 96 hour median tolerance for snail eggs (Lymnea) of 632 ppm; and a 96 hour median tolerance for Amphipoda of 160 ppm. This

product contains approximately 24% potassium silicate.

Environmental Fate: This material is not persistent in aquatic systems, but its high pH when

undiluted or unneutralized is acutely harmful to aquatic life. Diluted material rapidly depolymerizes to yield dissolved silica in a form that is indistinguishable from natural dissolved silica. It does not contribute to BOD. This material does not bioaccumulate except in species that use silica as a structural material such as diatoms and siliceous sponges. Where abnormally low natural silica concentrations exist (less than 0.1 ppm), dissolved silica may be a limiting nutrient for diatoms and a few other aquatic algal species. However, the addition of excess dissolved silica over the limiting concentration will not stimulate the growth of

diatom populations; their growth rate is independent of silica concentration once the limiting concentration is exceeded. Neither silica

nor potassium will appreciably bioconcentrate up the food chain. Sinks and mixes with water. Only water will evaporate from this

material.

13. DISPOSAL CONSIDERATIONS

Physical/Chemical:

Classification: Disposed material is not a RCRA Hazardous waste.

Disposal Method: Dispose in accordance with federal, state and local regulations and

permits.

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14. TRANSPORT INFORMATION

DOT UN Status: This material is not regulated hazardous material for transportation.

15. REGULATORY INFORMATION

CERCLA: No CERCLA Reportable Quantity has been established for this material.

SARA TITLE III: Not an Extremely Hazardous Substance under §302. Not a Toxic

Chemical under §313. Hazard Categories under §§311/312: Acute

TSCA: All ingredients of this material are listed on the TSCA inventory.

FDA: Potassium silicate is regarded as GRAS (Generally Recognized As Safe)

as a corrosion preventative in potable water.

16. OTHER INFORMATION

Prepared by: John G. Blumberg

Supersedes revision of: 04/31/06

THE INFORMATION ON THIS SAFETY DATA SHEET IS BELIEVED TO BE ACCURATE AND IT IS THE BEST INFORMATION AVAILABLE TO PQ CORPORATION THIS DOCUMENT IS INTENDED ONLY AS A GUIDE TO THE APPROPRIATE PRECAUTIONS FOR HANDLING A CHEMICAL BY A PERSON TRAINED IN CHEMICAL HANDLING. PQ CORPORATION MAKES NO WARRANTY OF MERCHANTABILITY OR ANY OTHER WARRANTY, EXPRESS OR IMPLIED WITH RESPECT TO SUCH INFORMATION OR THE PRODUCT TO WHICH IT RELATES, AND WE ASSUME NO LIABILITY RESULTING FROM THE USE OR HANDLING OF THE PRODUCT TO WHICH THIS SAFETY DATA SHEET RELATES. USERS AND HANDLERS OF THIS PRODUCT SHOULD MAKE THEIR OWN INVESTIGATIONS TO DETERMINE THE SUITABILITY OF THE INFORMATION PROVIDED HEREIN FOR THEIR OWN PURPOSES.